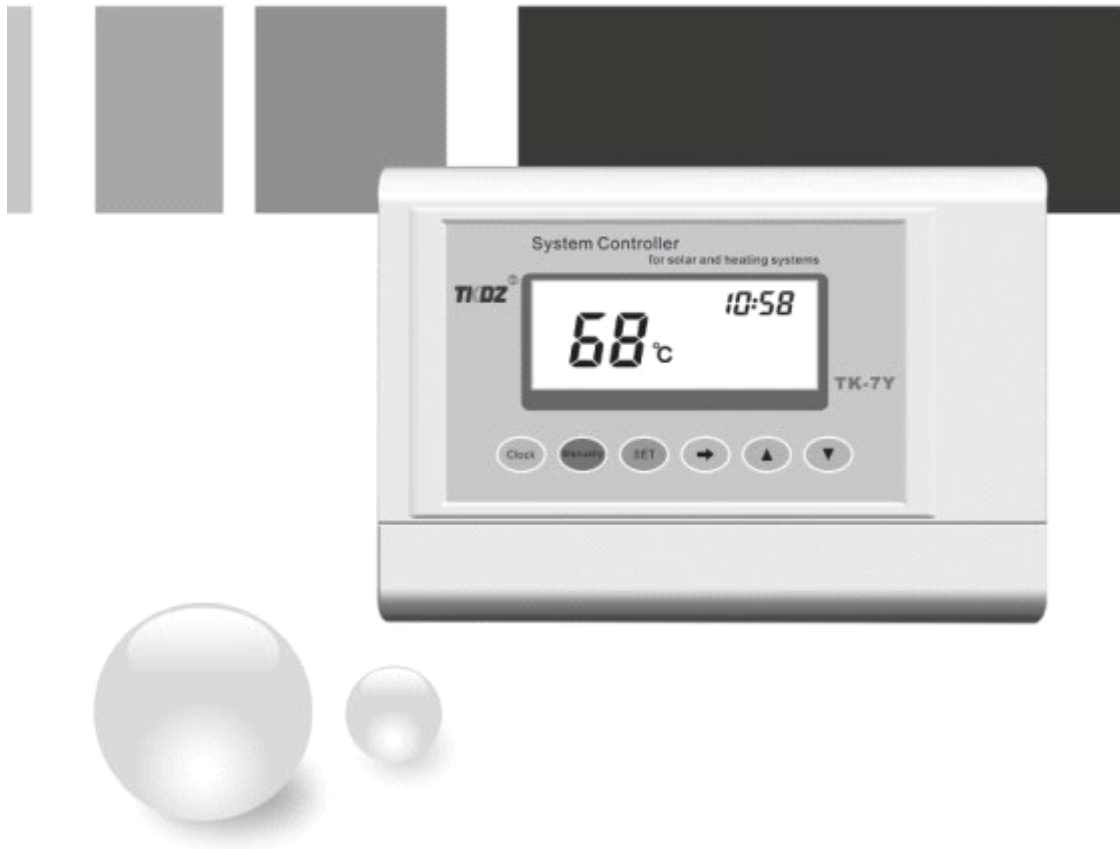


Technology makes the life perfection!

***TK-7Y Series
Intelligent
Controllers for Solar
Water Heater***



⚠ Please read this instruction carefully before using the controller

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1. Safety information

1.1 Installation and commissioning

- When laying cables, please ensure that no damage occurs to any of the constructional fire safety measures presented in the building.
- The controller can not be installed in rooms where easily inflammable gas mixtures are present or may occur.
- The permissible environmental conditions can not be exceeded at the site of installation.
- Before connecting the device, make sure that the energy supply matches the specifications that controller requires.
- All devices connected to the controller must conform to the technical specifications of the controller.
- All operations on an open regulator are only to be conducted cleared from the power supply. All safety regulations for working on the power supply are valid. Connecting and /or all operations that require opening the regulator (e.g. changing the fuse) are only to be conducted by specialists.

1.2 About this manual

This manual describes the installation, function and operation of a solar thermal controller. When installing the remaining components e.g. the solar collectors and the storage unit, are sure to observe the appropriate installation instructions provided by each manufacturer. Installation, electrical connection, commissioning and maintenance of the device may only be performed by trained professional personnel. The professional personnel must be familiar with this manual and follow the instructions contained herein.

1.3 Liability waiver

The manufacturer cannot monitor the compliance with these instructions or the circumstances and methods used for installation, operation, utilization and maintenance of this controller. Improper installation can cause damages to material and persons. This is the reason why we do not take over responsibility and liability for losses, damages or cost that might arise due to improper installation, operation or wrong utilization and maintenance or that occurs in some connection with the aforementioned. Moreover we do not take over liability for patent infringements or infringements – occurring in connection with the use of this controller- on third parties rights. The manufacturer preserves the right to put changes to product, technical data or installation and operation instructions without prior notice. As soon as it becomes evident that safe operation is no longer possible (e.g. visible damage). Please immediately take the device out of operation. Note: ensure that the device cannot be accidentally placed into operation.

1.4 Important remark

We have carefully checked the text and pictures of this manual and provided the best of our knowledge and ideas, however inevitable errors maybe exist. Please note that we can not guarantee that this manual is given in the integrity of image and text, they are just some examples, and they apply only to our own system. Incorrect, incomplete and erroneous information and the resulting damage we do not take responsibility.

1.5 Description of symbols



Safety instruction:

The safety instructions in the manual are marked with a warning triangle. It indicates measures, which can lead to personal injury and safety risks.

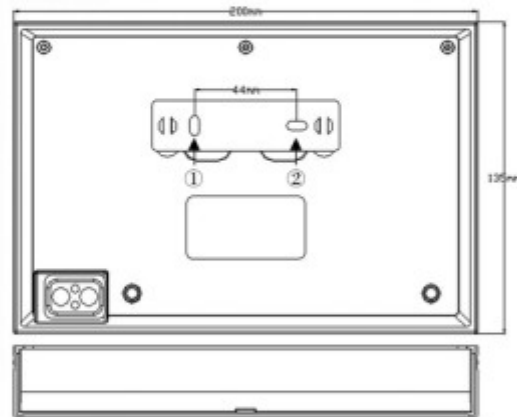
2. Installation

Controller can only be installed indoors, and is far away from dangerous place and away from the electromagnetic field. Controller should be equipped with an additional plug, which should have minimum 3mm distance between the pole of the plug or effective compliance with the provisions of the installation. For example, switch or fuse, please note wires should be separated, and use the AC.

2.1 Installing the controller

Note: the controller can only be installed in an area having an adequate level of protection.

- ▶ Choosing a suitable site
- ▶ Drilling the up fixing hole
- ▶ Screwing on the screw
- ▶ Taking away the cover plate
- ▶ Marking the position of fixing hole ① & ②
- ▶ Taking away the bottom plate
- ▶ Drilling the hole ① & ②
- ▶ Fixing bottom plate with ① & ② screw



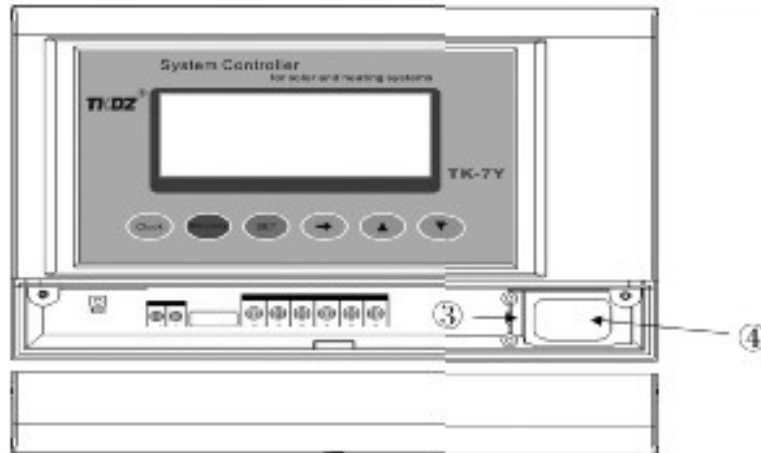
2.2 Power connection

Power can only be switched on only when the housing of controller is closed; an installer must make sure that the IP protection class of the controller is not damaged during installation.

Depending on the type of installation, the cables may enter the device through the rear hole of the case ④

Cable come from the below ③: Cut the left and right plastic flaps using an appropriate tool (e.g. knife) and break them out of the case.

Notes: the flexible wire must be fastened to the case using the strain-relief clamps provided

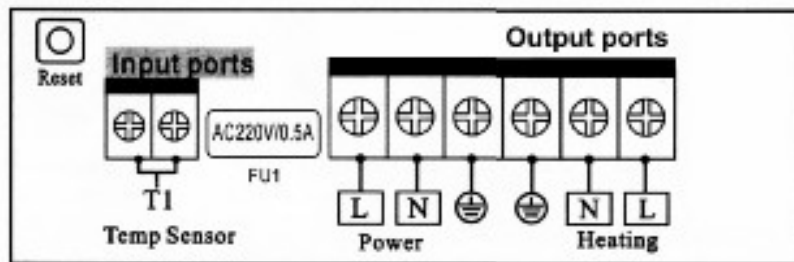


2.3 Terminal connection



Before to open the terminal, please be sure to switch-off the power supplier and pay attention to the local electricity supply rules.

• Terminal layout



FU1 is the fuse of controller, AC250V/0.5A

“Reset” button: This button is on the terminal connection panel, when system program is out of working, press “Reset” to recover the program of system to the factory settings.

- **Power connection**

Power connection terminals are 10A current, please sure to connect to ground.

- **Output ports**

Electrical heater output H1: Electromagnetic relay, max. Switching current 20A, for electrical heater

- **input ports**

Input port T1: for NTC10K, B=3950 sensor, for measuring the temperature of tank.

- **Advice regarding the installation of temperature sensor**

Only original factory equipped NTC10K,B=3950 temperature sensor are approved for use with tank, it is equipped with 20m PVC cable, and they are temperature resistant up to 105°C, not necessary to distinguish the positive and negative polarity of the sensor connection.

All sensor cables carry low voltage, and it is necessary to take measures to avoid inductive effects, so sensor cables should not be laid close to 230 volt or 400 volt cables (minimum separation of 100mm)

If external inductive effects are existed, e.g. from heavy current cables, overhead train cables, transformer substations, radio and television devices, amateur radio stations, microwave devices etc, then the cables to the sensors must be adequately shielded.

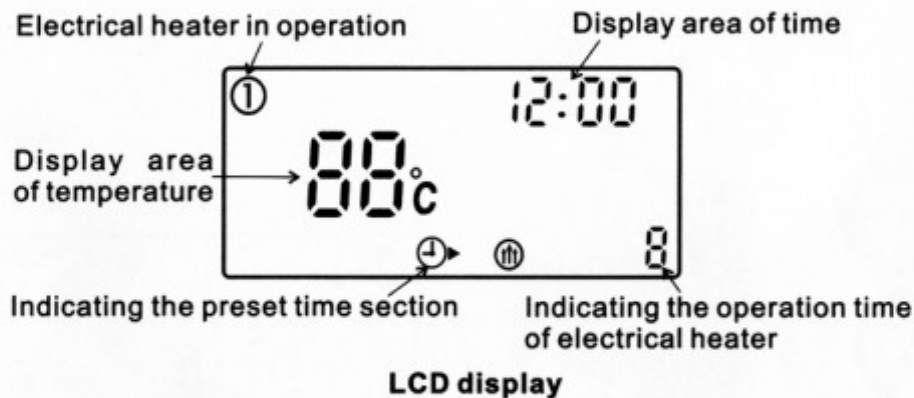
3. Function setting



Connect the sensor, electrical heater to the controller before you connect the power supply!

After switching on power to the controller, firstly it will ask for to set the time and set the parameter of system.

3.1 Illustration of controller panel



3.2 Setting time

▶ Press "Clock" button, time displays on the screen, hour selection area "00" blinks on the screen.

▶ Press "▲▼" button to set hour of clock

▶ Repress "Clock", minute selection area "00" blinks

▶ Press "▲▼" button to set minute of clock.



3.3 Manual heating


Description:

Electrical heater can be integrated into solar system as back-up, and it can be controlled by temperature, when controller checks the tank temperature T1 is 3°C below the preset temperature, electrical heater will be triggered. When tank temperature T1 reaches to the preset temperature, electrical heater is ceased.

Condition for triggering heating: tank temperature is 3 °C below the the preset temperature

Activate/deactivate this function:

- ▶ Press “manual” button, temperature area “60°C” blinks on the screen.
- ▶ Press “▲▼” button to adjust the switch-on temperature, adjustable range: 30°C ~ 80°C, factory default: 60°C.

After 12 seconds, this heating function is activated,  heating signal displays on the screen.

- ▶ Press “manual” button to switch-off manual heating function.



Note: manual heating can only heat tank one time, after manual heating is triggered, when temperature of tank reaches to the setting temperature, manual heating ceases, and manual heating function will be deactivated automatically, if customer wants to heat again, you need redo according to above steps.

3.4 Timing heating

Function description:

Electrical heater can be integrated into solar system used as back-up of system, and they can be triggered automatically at preset time by preset temperature. Within a preset time sections, when the temperature (T1) of tank drops below the preset switching-on temperature of this function, back-up heating starts to work, when T1 rises up to the preset turning off temperature, back-up heating is stopped. Within 24 hours, three time sections can be set with this controller.

The adjustable range of switch-on temperature of heating is $30^{\circ}\text{C} \sim (\text{OFF}-3^{\circ}\text{C})$, the adjustable range of switch-off temperature ($\text{On}+3^{\circ}\text{C}$) $\sim 80^{\circ}\text{C}$.

Setup steps:

- ▶ Press "SET" button for 3 seconds, to access the setting program, set the switch-on time of the first time section and its switch-on temperature, hour area blinks on the screen.
- ▶ Press "▲▼" button, to set hour of the swith-on time of heating
- ▶ Press "→" button to transfer to minute area, minute blinks on the screen
- ▶ Press "▲▼" button, to set minute of the swith-on time of heating
- ▶ Press "→" button to transfer to temperature area, temperature blinks on the screen,
- ▶ Press "▲▼" button, to set the swith-on temperature of heating




- ▶ Press “▲▼” button, to set hour of the swith-off time of heating
- ▶ Press “➡” button to transfer to minute area, minute area blinks on the screen

- ▶ Press “▲▼” button, to set minute of the swith-off time of heating
- ▶ Press “➡” button to transfer to temperature area, temperature blinks on the screen,



- ▶ Press “▲▼” button, to set the swith-off temperature of heating
- ▶ Press “SET” button again, to access the setting program, set the switch-on time of the second time section and its switch-on temperature. Dolving like above description, to set the second / third time section and its corresponding switch-on/ switch-off temperature.

If you want to shut off one timing heating, then you can set the turning on time and turning off time same value (for example, the second time section no this function, then you can set turning on/off time is 10:00 ~ 10:00)

 ① Heating signal displays on the screen, it indicates timing heating is activated.

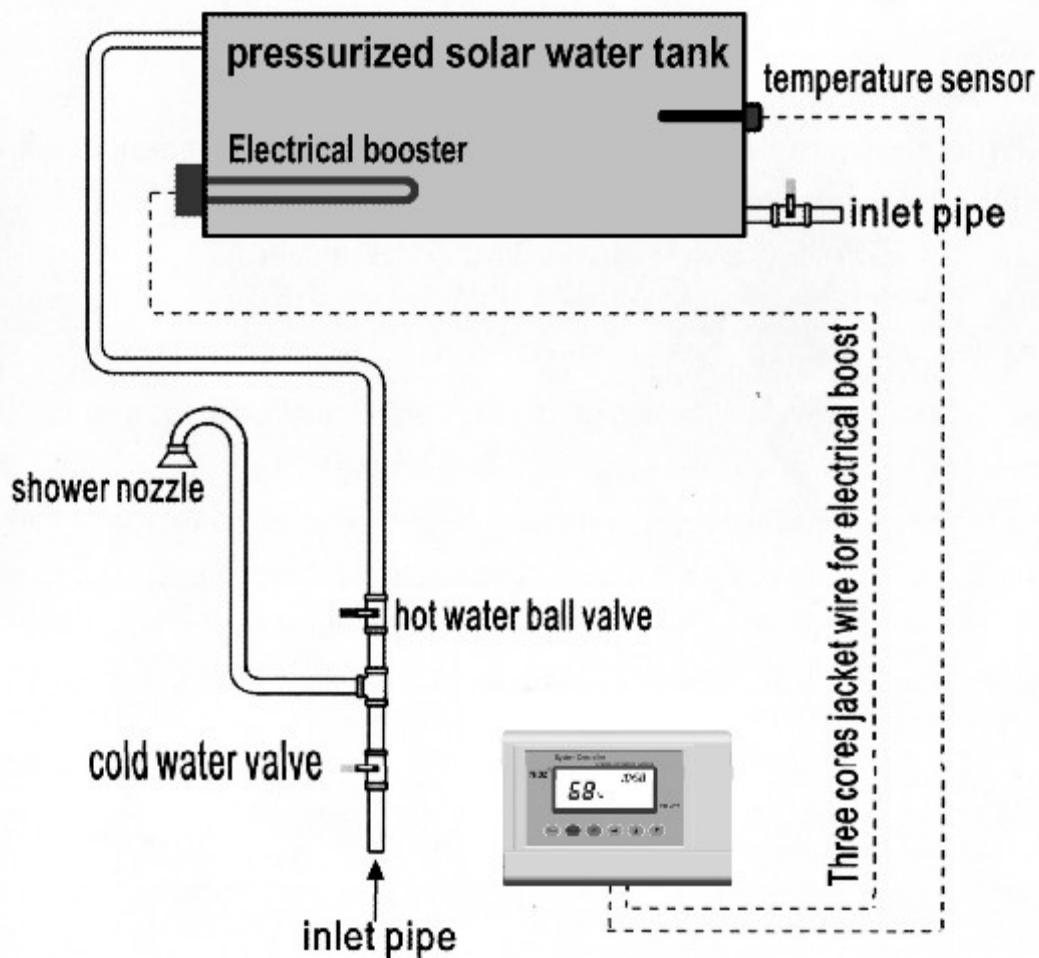
Note:

When time is outside of the preset time section, back-up heating doesn't work automatically even when the tank temperature reaches the switch-on temperature of heating.

within this time section, heating function doesn't work. The correct set is like flowing: it should be divided into two time sections, one time section is from 17:00 to 23:59, the other time section is from 00:00 to 06:00.

When user selects electrical heater as back-up device, we recommend using TK 601 unit connecting controller and electrical heater. (Detailed see)

4. Installation system diagram



5. Protection function

5.1. Memory protection

In case power failure occurs, controller keeps the parameter settings unchanged.

5.2 Screen protection

When no any press on button for 3 minutes, screen protection is activated automatically, and then LCD lighting lamp is switched-off. Through press any button to light LCD lamp again.

5.3 Trouble protection

When temperature sensor's (T1) wiring is interrupted, not connected or short circuit, controller switches off the corresponding signal output, and simultaneously " E1" error code displays on the screen.

6. Quality Guarantee

Manufacturer provides following quality responsibilities to end users: within the period of quality responsibilities, manufacturer will exclude the failure caused by production and material selection. A correct installation will not lead to failure. When a user takes incorrect handling way, incorrect installation, improper or crud handling, wrong connection of sensor in system and incorrect operation, the quality responsibility is invalid for them.

The warrantee expires within 24 months after the date of purchasing the controller.

7. Technical data

- Appearance of controller: see product itself (dimension: 200mm x135mm x38mm)
- Power supply: AC230V $\pm 10\%$
- Power consumption: < 3W
- Accuracy of temperature measuring: $\pm 2^{\circ}\text{C}$
- Range of tank temperature measuring: 0 ~100 $^{\circ}\text{C}$
- Suitable power of electrical heater, $\leq 2000\text{W}$
- Inputs: 1 piece NTC10K, B3950 sensor ($\leq 135^{\circ}\text{C}$) for tank, (PVC cable $\leq 105^{\circ}\text{C}$),
- Outputs: 1 relay, for electrical heating
- Ambient temperature : $-10^{\circ}\text{C} \sim 50^{\circ}\text{C}$.
- Water proof grade: IP40.

8. Delivery scope

- | | |
|--|----------|
| • Controller | 1 piece |
| • Power cable | 1 piece |
| • Customer manual | 1 piece |
| • NTC10K sensor (size: $\phi 6*50\text{mm}$,cable length24 m) | 1 pieces |
| • Plastic expansion screw | 2 pieces |
| • Screw | 2 pieces |
| • Strain-relief clamp | 1 pieces |

9. Device matchable to this controller

- Contactor unit of high power: TK 601

When user selects electrical heater as back-up device, we recommend using TK 601 unit connection pillar controller and electrical heater.

- Contactor unit of high power: TK601

When the power of electrical heater is over 1500W, we recommend strongly to install TK601 contactor unit in solar system to avoid damage of controller caused by high electrical current.

- Appearance dimension of power unit: 250mm x 185mm x 130mm
- Power supply range: 220V±10%
- Suitable power ≤ 6000W
- Available ambient temperature: -10~50 °C
- Water proof grade: IP41



TK601 CONNECTION DIAGRAM:

